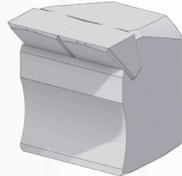


PB-25-001

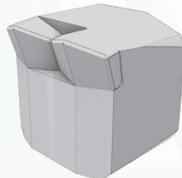
QUADCO MULCHER TEETH AND BOLT GUIDE

LEGACY TEETH

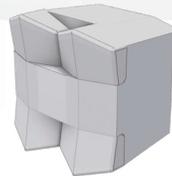
QMX10290X
Will be replaced by
QMX10395X



Q11210X



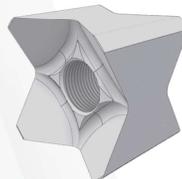
Q10980XB



Q11200BT
(requires Q11201CT)

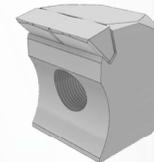


Q10639T
(requires Q10632T)



NEW TEETH

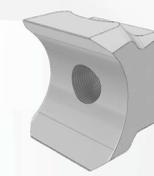
QMX10395X



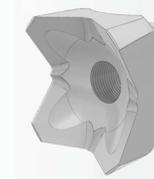
QMX10420X



QMX10385T



QMX10384T



QMX10435T (small kerf)

QMX10680T (big kerf)

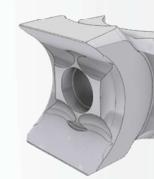


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The following figures and tables summarize the teeth and bolt information by Quadco mulcher serial number.

Holder part number and application information are also included.

Note: socket head bolts are not recommended by Quadco to mount teeth.



1 QDM45 / QDM56

1.1 SERIAL NUMBER RANGES: QDM45-101 TO 107 / QDM56-101 TO 126

- Holder: Q10857
- No. of teeth per drum: 26
- Possible bolt types: (01) Hex. Head or (09) 12-points flanged
- Grade 8 or Higher

	Tooth	Bolt	Application
	Q10980XB	1-14 x 3.5" 011614568 [†] /09161456	Below Ground. Rock Impact
	Q11200BT [†] (requires Q11201CT)	1-14 x 3.75" 011614608 [†] /09161460	Above Ground, High Stump, Fiber Size Reduction
	Q10766BT	1-14 x 3.5" 011614568 [†] /09161456	Above Ground, High Stump, Fiber Size Reduction
	Q10639T (requires Q10632T)	1-14 x 4.0" 011614648 [†] /09161464	Above Ground, Fiber Size Reduction

[†] Default factory item

1.2 SERIAL NUMBER RANGES: QDM45-108 TO 141 / QDM56-127 TO 145

- Holder: Q10857C
- No. of teeth per drum: 26
- Possible bolt types: (01) Hex. Head or (09) 12-points flanged
- Grade 8 or Higher

	Tooth	Bolt	Application
	QMX10290X*	1-14 x 3.5" 011614568 /09161456	Below Ground, High Abrasion, Medium Impact
	QMX10395X	1-14 x 4.0" 011614648 /09161464	Below Ground, High Abrasion, Medium Impact
	Q11210X**	1-14 x 3.5" 011614568 /09161456	Below Ground. Rock Impact
	QMX10420X	1-14 x 3.5" 011614568 /09161456	Below Ground. Rock Impact
	Q11200BT [†] (requires Q11201CT)	1-14 x 3.75" 011614608 [†] /09161460	Above Ground, High Stump, Fiber Size Reduction
	Q10639T (requires Q10632T)	1-14 x 4.0" 011614648 /09161464	Above Ground, Fiber Size Reduction

[†] Default factory item

* Will be replaced by QMX10395X

** Recommended using taller QMX10420X

1.3 SERIAL NUMBER RANGES: QDM45-142 TO 164 / QDM56-146 TO 178

- Holder: Q11500 / Q11500B
- No. of teeth per drum 26
- Possible bolt types: (09) 12-points flanged
- Grade 8 or Higher

	Tooth	Bolt	Application
	QMX10290X*	1-14 x 4.0" 09161464	Below Ground, High Abrasion, Medium Impact
	QMX10395X	1-14 x 4.5" 09161472	Below Ground, High Abrasion, Medium Impact
	Q11210X**	1-14 x 4.0" 09161464	Below Ground. Rock Impact
	QMX10420X	1-14 x 4.5" 09161472	Below Ground. Rock Impact
	Q11200BT [†] (requires Q11201CT)	1-14 x 4.5 " 09161472 [†]	Above Ground, High Stump, Fiber Size Reduction
	Q10639T (requires Q10632T)	1-14 x 4.0" 09161464	Above Ground, Fiber Size Reduction

[†] Default factory item

* Will be replaced by QMX10395X

** Recommended using taller QMX10420X

1.4 SERIAL NUMBER RANGES: QDM45-165 AND UP ... / QDM56-179 AND UP...

- Holder: Q11500C
- No. of teeth per drum 26
- Possible bolt types: (09) 12-points flanged
- Grade 8 or higher

	Tooth	Bolt	Application
	QMX10290X*	1-14 x 4.0" 09161464	Below Ground, High Abrasion, Medium Impact
	QMX10395X	1-14 x 4.5" 09161472	Below Ground, High Abrasion, Medium Impact
	Q11210X**	1-14 x 4.0" 09161464	Below Ground. Rock Impact
	QMX10420X	1-14 x 4.5" 09161472	Below Ground. Rock Impact
	QMX10380T	1-14 x 4.5" 09161472 †	Above Ground, High Stump, Fiber Size Reduction
	QMX10680T †	1-14 x 4.5" 09161472	Above Ground, High Stump, Fiber Size Reduction
	Q11200BT (require Q11201CT)	1-14 x 4.5" 09161472	Above Ground, High Stump, Fiber Size Reduction
	Q10639T (requires Q10632T)	1-14 x 4.0" 09161464	Above Ground, Fiber Size Reduction

† Default factory item

* Will be replaced by QMX10395X

** Recommended using taller QMX10420X

2 M32

2.1 SERIAL NUMBER RANGES: M32-102 TO 118

- Holder: QMX10115
- No. of teeth per drum 18
- Possible bolt types: (09) 12-points flanged
- Grade 8 or higher

	Tooth	Bolt	Application
	QMX10245X	¾-16 x 3.0" 09121648	Below Ground, High Abrasion, High Impact
	QMX10240X	¾-16 x 3.0" 09121648	Below Ground, High Abrasion, Medium Impact
	QMX10186CT [†]	¾-16 x 3.0" 09121648 [†]	Above Ground, High Stump, Fiber Size Reduction
	QH10103T/QP03H	¾-16 x 3.0" 09121648	Above Ground, Fiber Size Reduction

[†] Default factory item

2.2 SERIAL NUMBER RANGES: M32-119 AND UP

- Holder: QMX10515
- No. of teeth per drum 18
- Possible bolt types : (09) 12-points flanged
- Grade 8 or higher

	Tooth	Bolt	Application
	QMX10245X	¾-16 x 3.0" 09121648	Below Ground, High Abrasion, High Impact
	QMX10240X	¾-16 x 3.0" 09121648	Below Ground, High Abrasion, Medium Impact
	QMX10435T [†]	¾-16 x 3.0" 09121648 [†]	Above Ground, High Stump
	QMX10186CT	¾-16 x 3.0" 09121648	Above Ground, High Stump, Fiber Size Reduction
	QH10103T/QP03H	¾-16 x 3.0" 09121648	Above Ground, Fiber Size Reduction

[†] Default factory item

3 M42

3.1 SERIAL NUMBER RANGES: M42-101 AND UP...

- Holder: QMX10442
- No. of teeth per drum 22
- Possible bolt types: (01) Hex. Head or (09) 12-points flanged
- Grade 8 or higher

	Tooth	Bolt	Application
	QMX10420X	1-14 x 4.5" 011614728/09161472	Below Ground, High Abrasion, High Impact
	QMX10395X	1-14 x 4.5" 011614728/09161472	Below Ground, High Abrasion, Medium Impact
	QMX10380T	1-14 x 4.5" 011614728/09161472 [†]	Above Ground, High Stump, Fiber Size Reduction
	QMX10680T [†]	1-14 x 4.5" 011614728/09161472	Above Ground, High Stump, Fiber Size Reduction
	QMX10384T	1-14 x 4.5" 011614728/09161472	Above Ground, Fiber Size Reduction
	QMX10385T	1-14 x 4.5" 011614728/09161472	Above Ground, High Stump, Fiber Size Reduction

[†] Default factory item

4 M52

4.1 SERIAL NUMBER RANGES: M52-101

- Holder: QMX10440
- No. of teeth per drum 26
- Possible bolt types: (01) Hex. Head or (09) 12-points flanged
- Grade 8 or higher

	Tooth	Bolt	Application
	QMX10420X	1-14 x 5.0" 011614808/09161480	Below Ground, High Abrasion, High Impact
	QMX10395X	1-14 x 5.0" 011614808/09161480	Below Ground, High Abrasion, Medium Impact
	QMX10380T [†]	1-14 x 5.0" 011614808/09161480 [†]	Above Ground, High Stump, Fiber Size Reduction
	QMX10680T	1-14 x 5.0" 011614808/09161480	Above Ground, High Stump, Fiber Size Reduction
	QMX10384T	1-14 x 5.0" 011614808/09161480	Above Ground, Fiber Size Reduction
	QMX10385T	1-14 x 5.0" 011614808/09161480	Above Ground, High Stump, Fiber Size Reduction

[†] Default factory item

4.2 SERIAL NUMBER RANGES: M52-102 AND UP...

- Holder: QMX10441
- No. of teeth per drum 26
- Possible bolt types: (01) Hex. Head or (09) 12-points flanged
- Grade 8 or Higher

	Tooth	Bolt	Application
	QMX10420X	1-14 x 5.0" 011614808/09161480	Below Ground, High Abrasion, High Impact
	QMX10395X	1-14 x 5.0" 011614808/09161480	Below Ground, High Abrasion, Medium Impact
	QMX10380T	1-14 x 5.0" 011614808/09161480 [†]	Above Ground, High Stump, Fiber Size Reduction
	QMX10680T [†]	1-14 x 5.0" 011614808/09161480	Above Ground, High Stump, Fiber Size Reduction
	QMX10384T	1-14 x 5.0" 011614808/09161480	Above Ground, Fiber Size Reduction
	QMX10385T	1-14 x 5.0" 011614808/09161480	Above Ground, High Stump, Fiber Size Reduction

[†] Default factory item

5 M62

5.1 SERIAL NUMBER RANGES: M62-101

- Holder: QMX10440
- No. of teeth per drum 30
- Possible bolt types: (01) Hex. Head or (09) 12-points flanged
- Grade 8 or Higher

	Tooth	Bolt	Application
	QMX10420X	1-14 x 5.0" 011614808/09161480	Below Ground, High Abrasion, High Impact
	QMX10395X	1-14 x 5.0" 011614808/09161480	Below Ground, High Abrasion, Medium Impact
	QMX10380T [†]	1-14 x 5.0" 011614808/09161480 [†]	Above Ground, High Stump, Fiber Size Reduction
	QMX10680T	1-14 x 5.0" 011614808/09161480	Above Ground, High Stump, Fiber Size Reduction
	QMX10384T	1-14 x 5.0" 011614808/09161480	Above Ground, Fiber Size Reduction
	QMX10385T	1-14 x 5.0" 011614808/09161480	Above Ground, High Stump, Fiber Size Reduction

[†] Default factory item

5.2 SERIAL NUMBER RANGES: M62-102 AND UP...

- Holder: QMX10441
- No. of teeth per drum 30
- Possible bolt type: (01) Hex. Head or (09) 12-points flanged
- Grade 8 or Higher

	Tooth	Bolt	Application
	QMX10420X	1-14 x 5.0" 011614808/09161480	Below Ground, High Abrasion, High Impact
	QMX10395X	1-14 x 5.0" 011614808/09161480	Below Ground, High Abrasion, Medium Impact
	QMX10380T	1-14 x 5.0" 011614808/09161480 [†]	Above Ground, High Stump, Fiber Size Reduction
	QMX10680T [†]	1-14 x 5.0" 011614808/09161480	Above Ground, High Stump, Fiber Size Reduction
	QMX10384T	1-14 x 5.0" 011614808/09161480	Above Ground, Fiber Size Reduction
	QMX10385T	1-14 x 5.0" 011614808/09161480	Above Ground, High Stump, Fiber Size Reduction

[†] Default factory item