

QUANTUM SERIES GRINDER TEETH

Introducing the *NEW Quantum Series Grinder Teeth!* The tooth technology to help you reduce your operating costs.



Scan one of the contacts below to get in touch with a member of our Cutting Tools team!



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Products, specifications, information and pricing are subject to change without notification.

QUADCO SERIES CODE & P#*
OEM BRAND
OEM MODEL INFO

Q1	Q2	Q3	Q3-1	Q3-3 WITH RAILS	Q4	Q5	Q6	Q7	Q8	Q8-2
Q11192CT	COMING SOON	Q11000CT	Q11000CT	Q11000CT	Q10937-STB	Q10762T	Q11186-BT	Q11022DT	Q10771BT	Q10771DT
QG1104	QG1204	QG1304	QG1314	QG1334	QG1404	QG1504	QG1604	QG1704	QG1804	QG1824
QG1106	QG1206	QG1306	QG1316	QG1336	QG1406	QG1506	QG1606	QG1706	QG1806	QG1826
Diamond Z (DZ) Astec/Peterson (PP) Duretech (DU) Vermeer (VM)	Diamond Z (DZ)	Morbark (MB) Astec/Peterson (PP) Vermeer (VM)	Morbark (MB) Astec/Peterson (PP) Vermeer (VM)	Morbark (MB) Astec/Peterson (PP) Vermeer (VM)	Morbark (MB) Astec/Peterson (PP) Vermeer (VM)	Morbark (MB) Astec/Peterson (PP)	Rotochopper (RT) Astec/Peterson (PP)	Pro-Grind (PG) Astec/Peterson (PP) Vermeer (VM) Duratech (DU) Olathe/Precision Husky (OPH)	TEREX/CBI (CBI)	TEREX/CBI (CBI)
DU-9564 DZ-1036, 1048, 1136, 1248, 1260, 1352, 1460, 1463, 3000, 4000-8000 HZ-1354, 1462, 1464, 1564, 6250 PP-4700, 4710, 4750, 7400, 7410 VM-1000, 4000, 6000, 6800, 7000-9000	DZ-1260, 1463, 3000, 4000, 5000, 6000	MB-1200, 1200XL, 1250, 1300, 2400, 3000, 3200, 3400, 3800, 4600XL, 6400 PP-1700/10, 2700/10, 4700/10, 4750, 5700/10 VM-400, 525, TG7000	MB-1200, 1200XL, 1250, 1300, 2400, 3000, 3200, 3400, 3600, 3800, 4600XL, 4700, 6400 PP-1700/10, 2700/10, 4700/10, 4750, 5700/10 VM-400, 525, TG7000	MB-1200, 1200XL, 1250, 1300, 2400, 3000, 3200, 3400, 3600, 3800, 4600XL, 4700, 6400 PP-1700/10, 2700/10, 4700/10, 4750, 5700/10 VM-400, 525, TG7000	MB-1000, 1100, 1200, 2600, 3600, 950, 1600 VM-200, 525, 5000	MB-1600 PP-5700, 5710, 6700, 6710, 6750	RT-166, 266, B-66, B-66E, B-66L, EC-256, EC-366, FP-66, MC-266, MP-2	DU-2009, 3010, 4012, 5064 PG-1000, 2000, 3400/10, 837, 867 PP-2400/10, 5400, 5410 VM-400, 525, 4000, 5000 OPH-837, 867, 1000, 2000, 4000	CBI-4000, 4800, 5060, 5400, 5400SE, 5800, 6060, 6400, 6800, 8600	CBI-4000, 4800, 5060, 5400, 5400SE, 5800, 6060, 6400, 6800, 8600

*Part Number Nomenclature: Q=Quadco and G=Grinder, 1000-1900 series, (04)= 4 weld, (06)= 6 weld

SERIES CODE	P#	BOLT HOLE SIZE	CENTER TO CENTER	BACK LENGTH	BACK WIDTH	FRONT FACE LENGTH	FRONT FACE WIDTH	HEIGHT AT ENDS	BOLT P#	STANDARD NUT P#	LOCK NUT P#
Q1	Q11192CT	7/8"	2.1"	5"	2.5"	5.4"	3.3"	2.1"	011414808 7/8" X 5"	N/A	N/A
	QG1104		2.1"	5"	3"	5.5"	3.75"	2.1"	0114091048 (2) 7/8" X 6-1/2"	0HN1409	0HNSL1409
	QG1106		2.1"	5"	3"	5.5"	3.75"	2.1"	0114091048 (2) 7/8" X 6-1/2"	0HN1409	0HNSL1409
Q2		7/8"	COMING SOON								
	QG1204		2"	5"	2.5"	5.5"	3.1"	2"	0114091048 (2) 7/8" X 6-1/2"	0HN1409	0HNSL1409
	QG1206		2"	5"	2.5"	5.5"	3.1"	2"	0114091048 (2) 7/8" X 6-1/2"	0HN1409	0HNSL1409
Q3	O11000CT	3/4"	1.7"	4"	2.5"	5"	3"	1.75"	011216728 3/4" X 4-1/2"	N/A	N/A
	QG1304		1.7"	4"	2.5"	5"	3"	1.6"	011210808 (2) 3/4" X 5"	0HN1210	0HNSL1210
	QG1306		1.7"	4"	2.5"	5"	3"	1.6"	011210808 (2) 3/4" X 5"	0HN1210	0HNSL1210
Q3-1	QG1314	3/4"	1.7"	4.25"	2.25"	5"	2.75"	2.1"	011210808 (2) 3/4" X 5"	0HN1210	0HNSL1210
	QG1316		1.7"	4.25"	2.25"	5"	2.75"	2.1"	011210808 (2) 3/4" X 5"	0HN1210	0HNSL1210
Q3-3 WITH RAILS	QG1334	3/4"	1.7"	4.25"	2.1"	5"	2.75"	2.1"	011210808 (2) 3/4" X 5"	0HN1210	0HNSL1210
	QG1336		1.7"	4.25"	2.1"	5"	2.75"	2.1"	011210808 (2) 3/4" X 5"	0HN1210	0HNSL1210
Q4	Q10937-STB	5/8"	1.6"	3.6"	2.1"	4.1"	3"	2"	011216728 3/4" X 4-1/2"	N/A	N/A
	QG1404		1.3"	3"	1.3"	3.6"	2"	1.5"	011011808 (2) 5/8" X 5"	0HN1011	0HNSL1011
	QG1406		1.3"	3"	1.3"	3.6"	2"	1.5"	011011808 (2) 5/8" X 5"	0HN1011	0HNSL1011
Q5	Q10762CT	7/8"	2"	5.6"	2.5"	6.25"	2.5"	2.1"	011414848 7/8" X 5-1/4"	N/A	N/A
	QG1504		2"	5.6"	2.5"	6.25"	3"	2.3"	0114091048 (2) 7/8" X 6-1/2"	0HN1409	0HNSL1409
	QG1506		2"	5.6"	2.5"	6.25"	3"	2.3"	0114091048 (2) 7/8" X 6-1/2"	0HN1409	0HNSL1409
Q6	Q11186-CT	1 1/8"	NA	3.7"	1.3"	4.9"	3"	2.25"	011812648 1-1/8" X 4"	N/A	N/A
	QG1604		NA	4"	1.3"	4.6"	3.25"	1.75"	011812888 1-1/8" X 5-1/2"	N/A	0HNSL1812
	QG1606		NA	4"	1.3"	4.6"	3.25"	1.75"	011812888 1-1/8" X 5-1/2"	N/A	0HNSL1812
Q7	Q11022-DT	7/8"	NA	3"	1.9"	3.75"	3"	2.1"	011414848 7/8" X 5-1/4"	N/A	N/A
	QG1704		NA	3"	1.9"	3.5"	3.1"	2.2"	011414808 7/8" X 5"	N/A	0HNSL1414
	QG1706		NA	3"	1.9"	3.5"	3.1"	2.2"	011414808 7/8" X 5"	N/A	0HNSL1414
Q8	Q10771BT	1 1/8"	NA	3.75"	2.5"	4.8"	2.8"	1.7"	0118121048 1-1/8" x 6-1/2"	N/A	N/A
	QG1804		NA	3.75"	2.5"	5"	3.25"	2.2"	0118121048 1-1/8" x 6-1/2"	N/A	N/A
	QG1806		NA	3.75"	2.5"	5"	3.25"	2.2"	0118121048 1-1/8" x 6-1/2"	N/A	N/A
Q8-2	Q10771DT	1 1/8"	NA	3.75"	2.5"	5.75"	3.25"	3.4"	0118121048 1 1/8" x 6-1/2"	N/A	N/A
	QG1824		NA	3.75"	2.5"	5"	2.2"	2.2"	0118121048 1 1/8" x 6-1/2"	N/A	N/A
	QG1826		NA	3.75"	2.5"	5"	2.2"	2.2"	0118121048 1 1/8" x 6-1/2"	N/A	N/A

WoodChuck Sharp Edge

Manufactured from the highest quality alloy steel and custom made in North America, these teeth provide superior performance in very specific applications, such as Forestry Slash, Whole Logs and Scrap Wood. It is critical that the material is free from any contaminants, metal (ferrous), sand/dirt (aggregate) and leaves which are often very abrasive.

Carbide Weld Overlay

It is recommended that you inspect your used tips and note the location of major wear. On a 4 pass tip if the sides are worn away before the corners and cutting edges are completely worn, you may want to replace with a 6 pass tip to protect your holders from premature wear. In most cases you will find the most severe wear on the corners of the tips only. This information can be used as a guideline to determine your future tip purchases, and help you reduce your operating costs!