

**Quadco is the Pioneer & Leader in the Industry** for over 30 years. Many copy but none can match the Quality & Performance of **Quadco Cutting Tools.** 

> Scan one of the contacts below to get in touch with a member of our Cutting Tools team!























Ethan Webb

## New Tooth Technology to Reduce Your Operating Cost | Greater Impact Durability in Low Abrasion Conditions

**QRX150R2** 

# **QRX103R2 SAWTE** SERIES with QH10103T NO-SHANK QRX333R2 **QRX150R2** QRX24R2 TWO-PIECE

## **QRX233R2**



with Q10233T

QRX Tooth No-Shank

QRX Tooth No-Shank

Beaver Tooth No-Shank

DESCRIPTION



with Q11333T

**QRX333R2** 





with QH10150T

KERE

2 5/16"

2 7/16"



with QK10024T

SHANK LENGTH

N/A

N/A

QRX24R2



QRX96R2



**QRX31R2** 

with QH10096T with QK100031T SHANK DIAMETER **BOLT SIZE** 3/4" NF N/A 1" NF 1" NF N/A

QRX ToothLong Shank 2" 1 1/2" 1/2" NF 2 3/8" 1.234" 5/8" NF QRX ToothLong Shank N/A 1/2" NF QH10067T 3/4" Short | QH10068T 1 1/2" Long Shank Option(s) QRX31R2 2 3/8" 1.234" 5/8" NF QRX Tooth Crown Shank Option(s) QK10023T 2" Long

QUADCO MAKES A FULL LINE OF SAW DISC ASSEMBLIES INCLUDING HEAVY DUTY, REVERSIBLE, STANDARD, AND WIDE & NARROW KERF TO FIT ANY SAW HEAD. CALL WITH YOUR SAW DISC SPECIFICATIONS TO MATCH ONE-PIECE OR SEGMENTED DISC COMPONENTS!

## **ONE-PIECE DISCS**

## DEEP GULLET DISC

**SEGMENTED DISCS** 

- Deep Gullet design (patented) provides larger chip pockets reducing plugging and increasing cutting efficiency
- Deep pocket design allows chips to flow away from the tooth with less resistance, reducing component wear, and lowering operating costs
- Optimum tooth mounting angle reduces tooth loading, increasing disc strength and life
- Flange Plate built into
- Two-Year/4,000-Hour Warranty Pro-Rated

## STANDARD ONE-PIECE DISC

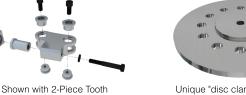
- Optimum tooth mounting angle reduces load per tooth while promoting maximum disc and tooth life
- Two-Year/4,000-Hour Warranty Pro-Rated



# **DISC COMPONENT OPTIONS**

### DISC HOLDER ASSEMBLY **FLANGE PLATES**





Unique "disc clamping" design

	SIZE	SLEEVES
	1 1/2"	Q10014 & Q10015
- 19	1 1/4"	QH10197 & QH10198
	1"	QH10015 & QH10016

TWO-LEG FULL COVER | REVERSIBLE HOLDER

easily repair impact or wear damage by rotating the holder 180°

Symmetrical holder design allows for numerous capabilities, including the ability to

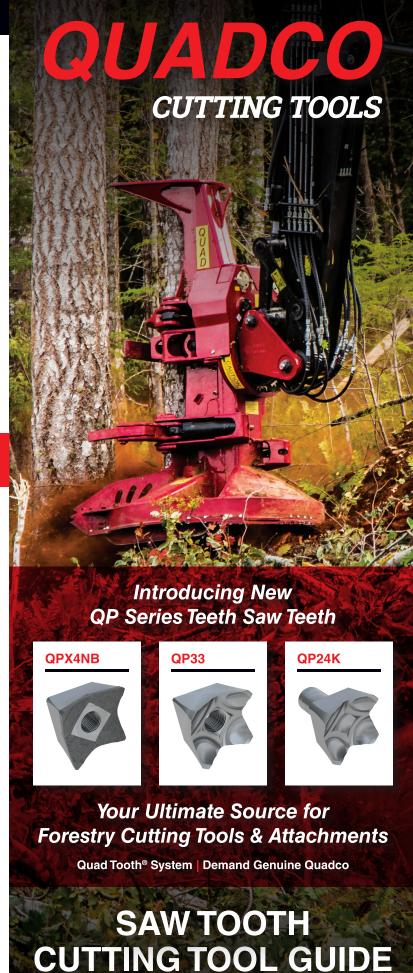


HOLDER	DIM A	DIM B	DIM C	DIM D	DIM E	DIM F
Q10165	1"	3 1/2"	7/8"	3/4"	3/4"	7.47"
QH10248	1 1/4"	3 1/2"	7/8"	3/4"	3/4"	7.087"
QH10234	1 1/4"	3 1/2"	7/8"	3/4"	3/4"	7.517"
Q10176	1 1/2"	4.827"	1"	1"	1"	10.22"
Q10330	1 1/2"	4.827"	1"	1"	1"	9.728"
Q10899	1 1/2"	4.827"	1"	1"	1"	9.142"
			-1	-1	-1	•

## REVERSIBLE TOOTH HOLDER



- Fully symmetrical so the tooth can be mounted on either side, allowing the holder to be reversed
- · Available to fit shank and no-shank tooth types
- Doubles the life of the holder
- · Lowers operating costs





# **INDUSTRY LEADING CUTTING PERFORMANCE & LIFE**

- **New** Durable Carbide Grade to match cutting application
- More Carbide & Steel where it counts
- Longer wear life hours
- Lower operating costs
- Larger Kerf = More Clearance to Butt Plate and Saw Disc
- Quadco Patented "Flare" Design reduces tooth drag
- Improved Quadco Patented Carbide Tip overlap eliminates blowby wear

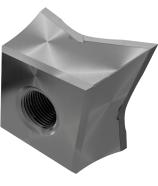
## **NEW QPS SERIES SAW TEETH**

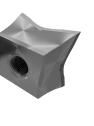
**QP33** 

## **QPX4NS**









S	Q10233T
GACY SERIE	10
EG	QK10024T
	QVK4X4B-G1
	QK10031T

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PART NO.	DESCRIPTION	KERF (NOMINAL SIZE)	SHANK LENGTH	SHANK DIAMETER	BOLT SIZE
NO-SHANK					
QP03H	Performance Tooth No-Shank	2 1/16"	N/A	N/A	3/4" NF
QP23	Performance Tooth No-Shank	2 3/8"	N/A	N/A	1" NF
QP33	Performance Tooth No-Shank	2 1/2"	N/A	N/A	1" NF
QPX4HNB	Performance Tooth Carbide Beaver	2"	N/A	N/A	3/4" NF
QPX4HNS	Performance Tooth Carbide Sharp	2"	N/A	N/A	3/4" NF
QPX4NBD	Performance Tooth Carbide Beaver Durable	2 3/8"	N/A	N/A	1" NF
QPX4NB	Performance Carbide Beaver	2 3/8"	N/A	N/A	1" NF
QPX4NS	Performance Carbide Sharp	2 3/8"	N/A	N/A	1" NF
QPX4KNB	Performance Tooth Carbide Beaver	2 1/2"	N/A	N/A	1" NF
QPX4KNS	Performance Tooth Carbide Sharp	2 1/2"	N/A	N/A	1" NF
QPX4KNBD	Performance Tooth Carbide Beaver Durable	2 1/2"	N/A	N/A	1" NF
ONE-PIECE					
QP97	Performance Tooth Short Shank	1 3/4"	0.100"	1"	1/2" NF
QP50H	Performance Tooth Long Shank	2 1/16"	1 1/2"	1"	1/2" NF
QPX4HB	Performance Tooth Carbide Beaver	2"	1 1/2"	1"	1/2" NF
QPX4HBD	Performance Tooth Carbide Durable	2"	1 1/2"	1"	1/2" NF
QPX4HS	Performance Tooth Carbide Sharp	2"	1 1/2"	1"	1/2" NF
QP24K	Performance Tooth Long Shank	2 1/2"	2"	1.234"	5/8" NF
QPX4KB	Performance Tooth Carbide Long Shank	2 1/2"	2"	1.234"	5/8" NF
QPX4KBD	Performance Tooth Carbide Beaver Durable	2 1/2"	2"	1.234"	5/8" NF
QPX4KS	Beaver Tooth Carbide Long Shank Sharp	2 1/2"	2"	1.234"	5/8" NF
TWO-PIECE					
QP96HC	Performance Tooth Crown	2 1/16"	N/A	N/A	1/2" NF
Shank Option(s)	QH10067T 3/4" Short   QH10068T 1 1/2" Long				
QP31KC	Performance Tooth Crown	2 1/2"	N/A	N/A	5/8" NF
Shank Option(s)	QK10023T 2" Long				
QPX4KCB	Performance Tooth Carbide Beaver Crown	2 1/2"	N/A	N/A	5/8" NF
Shank Option(s)	QK10023T 2" Long				

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PART NO.	DESCRIPTION	KERF	SHANK LENGTH	SHANK DIAMETER	BOLT SIZE
NO-SHANK CONCAVE					
QH10110T	Concave Tooth No-Shank	2"	N/A	N/A	3/4" NF
Q10205T	Concave Tooth No-Shank	2 1/4"	N/A	N/A	1" NF
NO-SHANK BEAVER					
QH10103T	Beaver Tooth No-Shank	2"	N/A	N/A	3/4" NF
Q10233T	Beaver Tooth No-Shank	2 5/16"	N/A	N/A	1" NF
Q11333T	Beaver Tooth No-Shank	2 7/16"	N/A	N/A	1" NF
NO-SHANK CARBIDE	Decrea Tin Tooth No Charle	1 7/8"	N/A	N/A	3/4" NF
QVH4X4NSB-G1 QV4X4NS-G1	Beaver Tip Tooth No-Shank Sharp Tip Tooth No-Shank	2 1/4"	N/A N/A	N/A	1" NF
QV4X4NSB-G1	Beaver Tip Tooth No-Shank	2 1/4"	N/A N/A	N/A	1" NF
QV4X4NR-11C	Durable Tip Tooth No-Shank	2 1/4"	N/A	N/A	1" NF
QV4X4NSBK-G1	Beaver Tip Tooth No-Shank Wide Kerf	2 3/8"	N/A	N/A	1" NF
ONE-PIECE CONCAVE		2 0/0	1411	1,011	
QK10012T	Concave Tooth Short Shank	1 1/8"	0.38"	0.62"	N/A
QMX10015T	Concave Tooth Short Shank	1 1/8"	0.1"	0.62"	3/8" NC
Q10121T	Concave Tooth Short Shank	1 5/8"	1"	1"	3/8" NC
QH10062T	Concave Tooth Short Shank	2"	1 1/2"	1"	1/2" NF
QH100091T	Concave Tooth Short Shank	1 7/8"	1 3/4"	1"	1/2" NF
Q10001T	Concave Tooth Short Shank	2 1/4"	0.938"	1 1/4"	1/2" NF
Q10098T	Concave Tooth Short Shank	2 1/4"	2"	1 1/4"	5/8" NF
M1K404T	Concave Tooth Short Shank	2 5/16"	2"	1.234"	5/8" NF
ONE-PIECE BEAVER					
QK10061T	Beaver Tooth Short Shank	1 1/8"	0.38"	0.621"	N/A
QMX10020T	Beaver Tooth Short Shank	1 1/8"	0.375"	0.621"	3/8" NC
QH10150T QH10078T	Beaver Tooth Short Shank Beaver Tooth Short Shank	2"	1 1/2" 3/4"	1"	1/2" NF 1/2" NF
QH10078T	Beaver Tooth Short Shank	2 1/8"	1 1/2"	1"	1/2 NF
Q10214T	Beaver Tooth Short Shank	1 3/4"	0.1"	1"	5/8" NF
Q10797T	Beaver Tooth Short Shank	1 3/4"	0.1"	1"	1/2" NF
Q10797EXT	Beaver Tooth Short Shank	1 7/8"	0.1"	1"	1/2" NF
Q10635T	Beaver Tooth Short Shank	1 3/4"	0.1"	1"	3/8" NC
Q10206T	Beaver Tooth Short Shank	1 5/8"	0.1"	1"	3/8" NC
Q10150T	Beaver Tooth Short Shank	2 1/4"	0.938"	1 1/4"	1/2" NF
Q10122T	Beaver Tooth Long Shank	2 1/4"	2"	1 1/4"	1/2" NF
QK10024T	Beaver Tooth Long Shank	2 3/8"	2"	1.234"	5/8" NF
ONE-PIECE CARBIDE					
QVH4X4-1B-G1	Beaver Tip Tooth	1 7/8"	1 1/2"	1"	1/2" NF
QV4X4B-G1	Beaver Tip Tooth	2 5/16"	2"	1 1/4"	1/2" NF
QVK4X4B-G1	Beaver Tip Tooth; Wide Kerf	2 3/8"	2"	1.234"	5/8" NF
QVK4X4B-11C	Beaver Tip Tooth Durable Carbide; Wide Kerf	2 3/8"	0.938"	1.234"	5/8" NF
QVH4X4-1B-11C	Beaver Tip Tooth Durable Carbide	1 7/8"	1 1/2"	1"	1/2" NF
*****	Note: Crown Teeth require 1 1/2" longer bolt	0"	NI/A	NI/A	1/0" NE
QH10120T Shank Option(s)	Concave Tooth Crown QH10067T 3/4" Short   QH10068T 1 1/2" Long	2"	N/A	N/A	1/2" NF
Q10105T	Concave Tooth Crown	2 1/4"	N/A	N/A	1/2" NF
Shank Option(s)	Q10106T 0.938" Short: Q10117T 2" Long	2 1/4	14//	14//1	1/2 141
QK10022T	Concave Tooth Crown	2 3/8"	N/A	N/A	5/8" NF
Shank Option(s)	QK10023T 2" Long				
M1M203T	Concave Tooth Crown	2"	N/A	N/A	5/8" NC
Holder Option(s)	M1HBF200 2 1/2" Long				
M1M205T	Concave Tooth Crown	2 5/16"	N/A	N/A	3/4" NC
Holder Option(s)	M1HBF2516 3 1/4" Long				
	lote: Crown Teeth require 1 1/2" longer bolt				
QH10096T	Beaver Tooth Crown	2"	N/A	N/A	1/2" NF
Shank Option(s)	QH10067T 3/4" Short   QH10068T 1 1/2" Long				
Q10094T	Beaver Tooth Crown Cross-Back	2 1/4"	.125"	N/A	1/2" NF
Shank Option(s)	Q10093T 0.938" Short	0.4/:"		21/4	4 OF NE
Q10136T	Beaver Tooth Crown	2 1/4"	N/A	N/A	1/2" NF
Shank Option(s)	Q10096T 0.938" Short   Q10117T 2" Long	0.0/0	NI/A	NI/A	E/O" NC
QK10031T	Beaver Tooth Crown	2 3/8"	N/A	N/A	5/8" NC
Shank Option(s) M1M233T	QK10023T 2" Long Beaver Tooth Crown	2"	N/A	N/A	5/8" NF
Holder Option(s)	M1HBF200 2 1/2" Long		IN/A	14//1	J/0 141
	Note: Crown Teeth require 1 1/2" longer bolt				
QVK4X4CB-G1	Beaver Tip Tooth Crown; Wide Kerf	2 3/8"	N/A	N/A	5/8" NF
Shank Option(s)	QK10023T 2" Long				